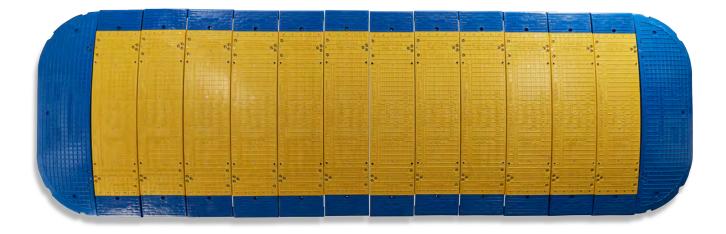
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LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## LOWPRO 23/05 ROAD PLATE



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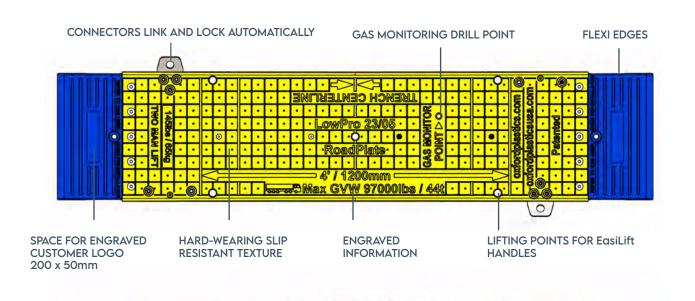
# CONTENTS

#### PAGE

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Dimensions and weights
Material composition and product life
Load deflection data
Maximum axle weights
Load rating over different spans - Metric
Load rating over different spans - Imperial
Load rating for pedestrian only usage
Slip resistance
Inspection and maintenance
Inspection checklist
Installation and safe handling
Overlap and soil conditions
Anchoring
Safe speeds and clearance heights
Replacement parts and tracing
Replacement fixings
Stillage
Sustainability
Associated Products
Trench Cover Guide
Code compliance
History of use
<b>Composite Road Plate and Trench Cover Sales</b>
Contact information
Appendix A - USA Engineering approval tabulated data

C

#### **FEATURES**





#### **ROBUST AND SAFE**

Advanced composite technology construction, robust and durable.

Integral Slip resistant texture.

Inclined rubberised 'Flexi Edges' prevent damage to road and reduce impact on vehicles. No need to 'cold patch'.

Proven to work in ambient temperatures of +50c to -30c.

Non-metal construction reduces theft.

#### **QUICK INSTALLATION**

Can be manually handled without the need for heavy lifting equipment.

Quick to Install, with In-built linking and locking system, no need to bolt all items together.

Drop Pins are automatically deployed underneath to prevent movement on trenches, without the need to bolt every unit.

All parts replaceable.

#### **EXTRAS**

Supplied with EasiLift Handles to aid manual handling.

6

Stillages can be supplied for transit and storage.

Gas Monitoring point allows gas measurements to be taken without removing the Road Plate

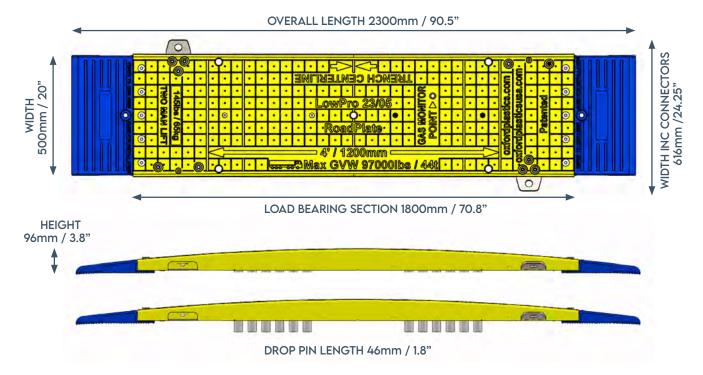
Flexi Ends can be customised with Customer Logos. MOQ 40 off for inner, 20 off for outer.

Use Road Plate End pieces to create a ramp at both ends.

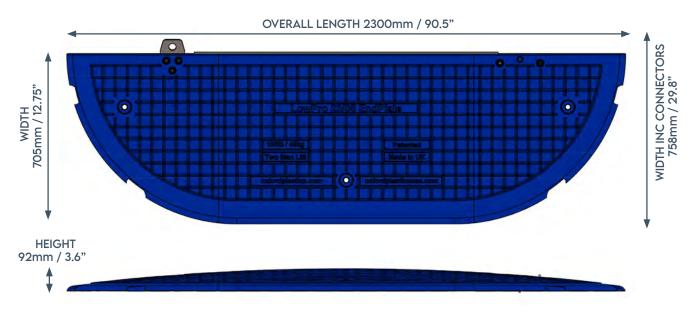
# DIMENSIONS AND WEIGHTS

#### LOWPRO 23/05 ROAD PLATE - INNER PIECE 65kg / 145lb

C



#### LOWPRO 23/05 ROAD PLATE - END PIECE 27kg / 60lb

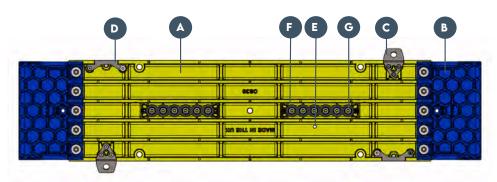


## MATERIAL COMPOSITION AND PRODUCT LIFE

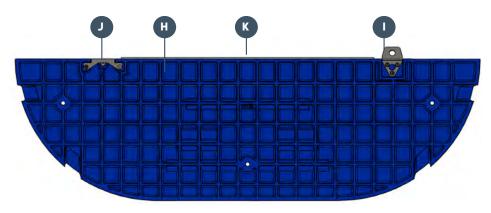
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All elements use materials that if maintained correctly will not structurally degrade in UV light, in the presence of water or salts, and are stable in ambient temperatures from +50c to -30c

Batches are regularly load tested in the Oxford Plastics test facility as part of the quality control process.



INNER PIECE	Part Name	Material
Α	Main Body	Glass fibre reinforced polyester resin sheet moulding
		compound + Mild Steel encapsulated rebar grid
В	Flexi End	50% Queo Elastomer, 50% LDPE
С	Male Connector Plate	Galvanised mild steel
D	Female Connector Plate	Galvanised mild steel
E	Gas Monitoring Bung	HDPE
F	Drop Pin Tray	PP/PE
G	Drop Pins	Stainless Steel

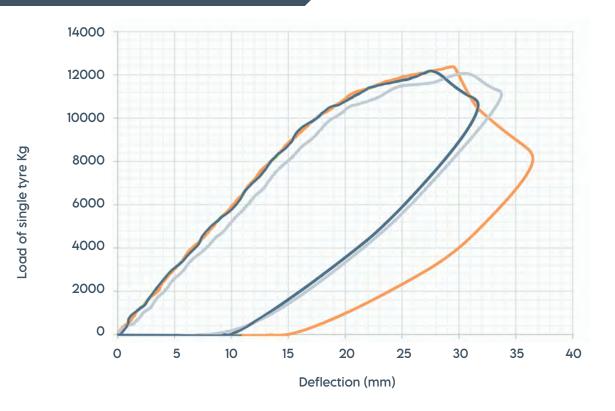


END PIECE	Part Name	Material
н	Main Body	50% Queo Elastomer, 50% LDPE
I	Male Connector Plate	Galvanised mild steel
ſ	Female Connector Plate	Galvanised mild steel
К	Reinforcing Pultrusion	Glass fibre reinforced polyester resin

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## LOAD DEFLECTION DATA



Deflection at 6000Kg / 13,228lb	Ultimate load at failure
10.6mm / 0.42"	12,210Kg / 26, 918lb

Destructive testing has been carried out on the product to simulate deflection under the working load, and ultimate failure.

The testing is carried out by trained staff at Oxford Plastics specialist testing facility.

Results given are an average of 3 tests of different units.

Tab Data for the USA can be found in Appendix A.

#### PRODUCT RATING

The product is rated for use over spans of maximum 1200mm / 4' by vehicles with a GVW of up to

44t / 97,000lb

#### **TEST SPECIFICATION**

**Span** 1200mm / 4'

Load Footprint 250mm / 9.8" diameter pad with rubber base to simulate single tyre

Load Location Centre of product C

# MAXIMUM AXLE WEIGHTS

TERRITORY	Max single axle weight	Max single tyre weight
EU	11.Ot	5.50t
Australia	8.2t	4.1t
New Zealand	10.0t	5.0t
Japan	7.7t	3.85t
Canada	7.3t	3.65t
USA	32,000lb	16,000lb

For more detailed data on:

Multiple axle loads, Axle loads for different vehicles types, Or territories not listed,

please consult and confirm with your relevant transit authority.

## LOAD RATING OVER DIFFERENT SPANS

C

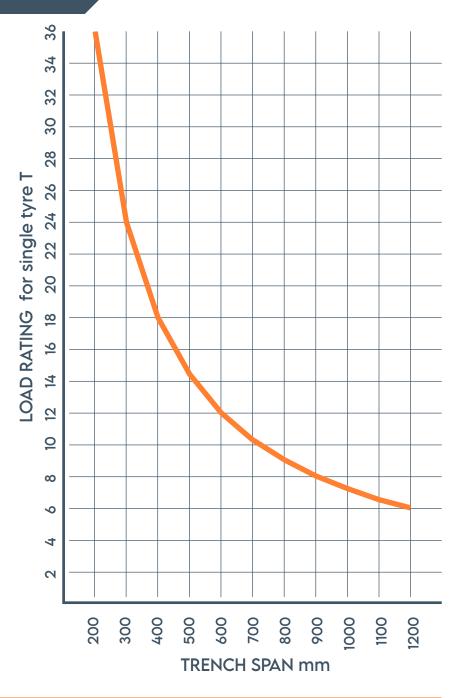
#### **METRIC ASSESSMENT**

Not to be used in USA, refer to sparate USA sheet.

Load rating for single tyre, tested with 250mm diameter test pad

The rating shown includes a factor of safety of 2.

The Ultimate load at failure is twice the figure shown.



		ICE					
	RENCH SPAN OAD RATING	200mm 36T	400mm 18T	700mm 10.2T	900mm 8T	1200mm 6T	
৩	Oxford Plastics Pro	oduct Guidelines		OXFC	RDPLASTICS.COM	1   VERSION 4 NO1	 8

## LOAD RATING OVER DIFFERENT SPANS

C

#### **USA ASSESSMENT**

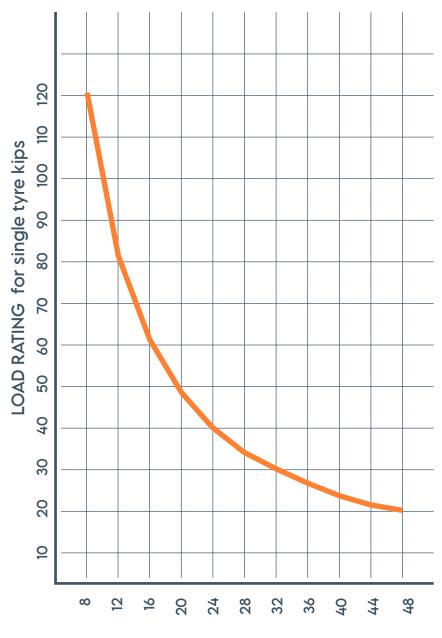
Only for use in USA, refer to sparate Metric Assessment for markets outside USA.

Load rating for single tyre, tested with 10" diameter test pad

The rating shown includes a impact factor of 1.3.

The Ultimate load at failure is 1.3 x the figure shown.

1 kips = 1,000lb



**TRENCH SPAN inches** 

	ICE				
TRENCH SPAN LOAD RATING	8" 122.1kips	12" 81.4kips	24" 40.7kips	36" 27.1kips	48" 20.3kips
Oxford Plastics Pro	oduct Guidelines		OXFO	RDPLASTICS.CON	/   VERSION 4 NO1

#### LOAD RATING FOR PEDESTRIAN ONLY USAGE

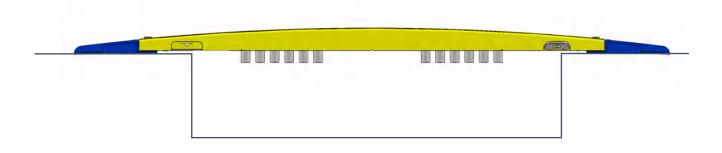
C

For scenarios where the product will only experience loads of up to 400Kg then the maximum span can be increased to 1500mm

The installer should carry out a risk assessment to ensure the edge of the trench is stable enough

The product must be positioned centrally on the trench

Note the drop pin system will not work at spans over 1200mm, so the installer should consider bolting down



PEDESTRAIN ONLY USE	Metric	Imperial
Max Span	1500mm	59"
Max Load	400Kg	880lb

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## **SLIP RESISTANCE**

Slip Resistance testing has been carried out by an independent test house, in line with the requirements of UK HSE 2012 document 'Testing the slip resistance of flooring'.

Testing was carried out in 3 directions in wet and dry conditions, using a calibrated Munro slip tester using Slider 55 and Slider 96.



#### **CLASSIFICATIONS**

High Slip Potential 0-24

Medium Slip Potential 25-35

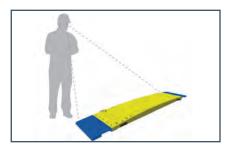
Low Slip Potential 36+

SLIDER 96 TEST RESULTS - DRY	Median Result	Classification
Parallel to traffic	68	LOW SLIP POTENTIAL
45 degrees to traffic	62	LOW SLIP POTENTIAL
Perpendicular to traffic	55	LOW SLIP POTENTIAL
SLIDER 96 TEST RESULTS - WET		
Parallel to traffic	45	LOW SLIP POTENTIAL
45 degrees to traffic	44	LOW SLIP POTENTIAL
Perpendicular to traffic	40	LOW SLIP POTENTIAL
SLIDER 55 TEST RESULTS - DRY		
Parallel to traffic	67	LOW SLIP POTENTIAL
45 degrees to traffic	69	LOW SLIP POTENTIAL
Perpendicular to traffic	66	LOW SLIP POTENTIAL
SLIDER 55 TEST RESULTS - WET		
Parallel to traffic	46	LOW SLIP POTENTIAL
45 degrees to traffic	39	LOW SLIP POTENTIAL
Perpendicular to traffic	40	LOW SLIP POTENTIAL

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## INSPECTION AND MAINTENANCE

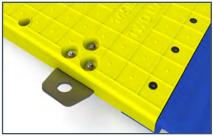
Products should be inspected and cleaned between every installation as follows.



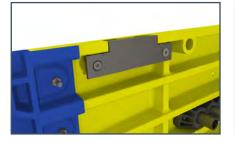
Inspect each product for signs of damage. See next page for signs of damage.



Ensure all drop pins are moving freely



Ensure bolts on top surface are tight

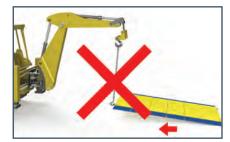


Ensure bolts on underside are tight



Clean product to remove debris, to maintain slip resistance properties

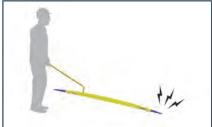
Care for the product by following the below guidance:



Do not drag the product



Do not lift the product as shown



Do not drop the product

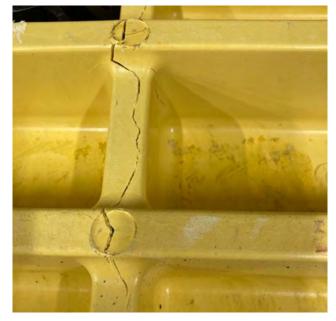
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LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

# INSPECTION AND MAINTENANCE

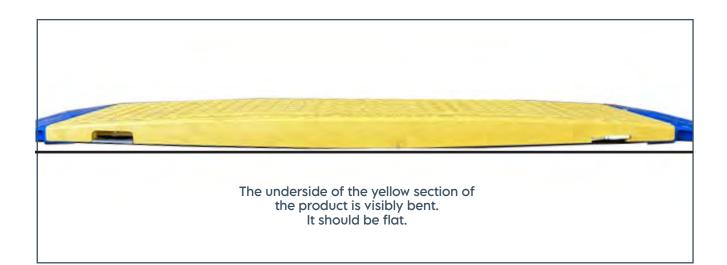
The images below show the signs to check for during inspection. Cracks or a bent product indicate it has been damaged through improper use. These products need to be disposed of.





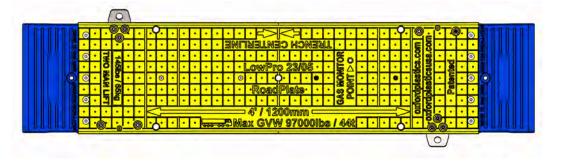
Crack along rib

Close up of crack



# INSPECTION SAFETY CHECKLIST

LowF	LowPro 23/05 Roadplate		No	lf no:
1	Is the underside of the yellow section flat?			Do not use product.
2	Is the top of the yellow part free from cracks?			Do not use product.
3	Is the underside of the yellow part free from cracks?			Do not use product.
4	Are all bolts on top surface tight?			Tighten bolts.
5	Are all bolts on underside tight?			Tighten bolts.
6	Are all bolts in good condition?			Order replacement bolts
7	Is the top surface of the product clean?			Brush product clean.
8	Are the drop pins free of damage?			Order replacement drop pins
9	Are the Drop pins dropping down freely under gravity?			Check for debris that may prevent drop pins moving.



## INSTALLATION AND SAFE HANDLING

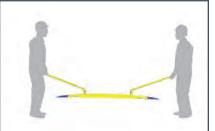
C

Follow the process below for safe and effective installations

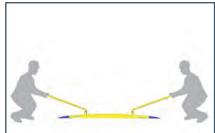
Risk assessments should be carried out to ensure the usage is suitable for the scenario



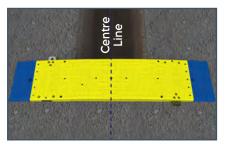
Ensure trench width less than 1200mm / 4'. Assess Trench stability prior to install



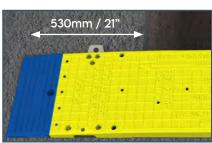
Two man lift at all times. Use the EasiLift Handles, insert into the holes at each end of the inner pieces.



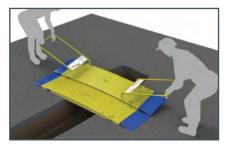
Bend at the knees in line with best practise.



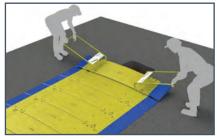
Position the first Inner Piece, using the centreline as a guide.



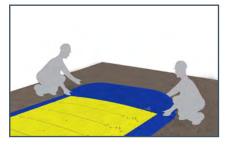
Check there is a minimum overlap of 530mm / 21". Do this for every piece..



Move the next piece so that the connectors fit into the slots. When engaged, gently lower the piece..



Repeat until the entire trench is covered with Inner Pieces.



If required - Connect the End Piece. It is light enough to be installed without the EasiLift handles



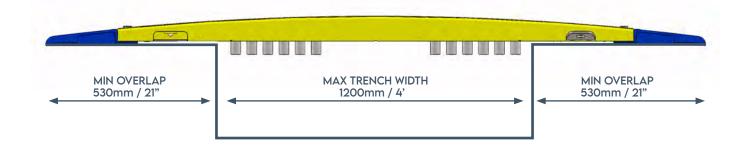
The End Piece is not load bearing and must be entirely on solid ground

C

LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## OVERLAP AND SOIL CONDITIONS

Ensure the product is centred on the trench, with a minimum overlap as shown below.





LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## ANCHORING

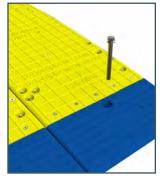
When a site is unattended it is recommended that each section is anchored securely to the road surface through the hole in the Flexi Edge.

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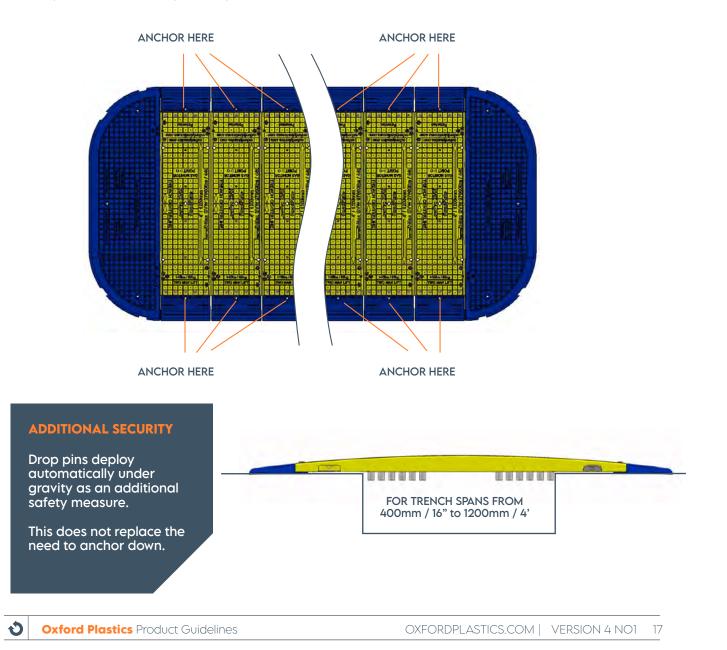
An M16 x 150mm / 5/8" x 6' Masonry Anchor Bolt is typically used.

The installers must ensure the fixing used is suitable for the substrate conditions. Risk Assessments must be carried out prior to installation.

This set-up is also recommended at installations where traffic speeds exceed 30 mph / 48kph.







LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## SAFE SPEEDS AND CLEARANCE HEIGHT

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#### CLEARANCE HEIGHT 96mm / 3.8"

#### SAFE SPEEDS

The product is designed for use in urban areas, for a maximum carriageway speed of

#### 30mph / 48kph

Where traffic speeds exceed 30 mph / 48kph it is recommended to additionally bolt as per Unattended Sites. 0

## REPLACEMENT PARTS AND TRACING

Parts are bolted together, enabling elements to be replaced easily in the unlikely event of damage

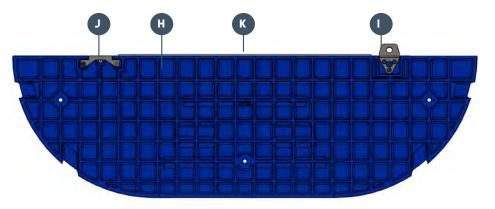
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#### TRACING

Products have a waterproof label with a unique bar code and ID number, enabling tracing to the batch and date of manufacture.

INNER PIECE	Part Name	Product Code
Α	Main Body	O839
В	Flexi End	O719
С	Male Connector Plate	0724
D	Female Connector Plate	0724
E	Drop Pin Tray	O811
F	Drop Pins	O831



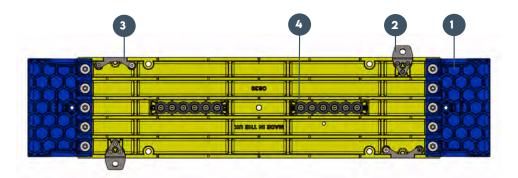


**EASILIFT HANDLE Product Code** O730

END PIECE	Part Name	Product Code
G	Main Body	0726
н	Male Connector Plate	0724
I	Female Connector Plate	0724

LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

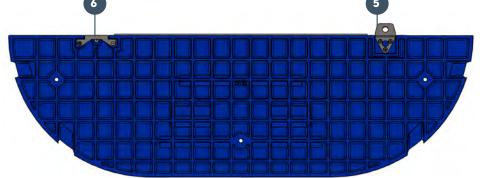
## REPLACEMENT FIXINGS



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#### All fixings Stainless Steel

	<b>Fixings for</b>	Metric	Imperial
1	Flexi End	TEN M8 CSNK MACHINE SCREW X 30 LNG TEN M8 WASHERS x 50 OD TEN M8 LOCK NUTS	TEN 5/16" CSNK MACHINE SCREW X 1.1/4" LNG TEN 5/16" WASHERS x 2" OD TEN 5/16" LOCK NUTS
2	Male Connector Plate	SIX M8 CSNK SOC HD MACHINE SCREW X 50 LNG SIX M8 LOCK NUTS SIX M8 WASHERS x 24 OD	SIX 5/16" CSNK SOC HD MACHINE SCREW X 2" LNG SIX 5/16" LOCK NUTS SIX 5/16" WASHERS x 1" OD
3	Female Connector Plate	TWO M8 CSNK SOC HD MACHINE SCREW X 50 LNG TWO M8 CSNK SOC HD MACHINE SCREW X 65 LNG FOUR M8 LOCK NUTS FOUR M8 WASHERS X 24 OD TWO M10 HEX DOME NUT TWO M10 CSNK MACHINE SCREW X 30 LNG	TWO 5/16" CSNK SOC HD MACHINE SCREW X 2" LNG TWO 5/16" CSNK SOC HD MACHINE SCREW X 2.1/2" LNG FOUR 5/16" LOCK NUTS FOUR 5/16" WASHERS x 1" OD TWO 3/8" HEX DOME NUT TWO 3/8" CSNK MACHINE SCREW X 1.1/4" LNG
4	Drop Pin Tray	FOUR M8 CSNK MACHINE SCREW X 30 LNG FOUR M8 LOCK NUTS	FOUR 5/16" CSNK MACHINE SCREW X 1.1/4" LNG FOUR 5/16" LOCK NUTS
	0		



# Fixings forMetricImperial5Male<br/>Connector<br/>PlateSIX M8 CSNK SOC HD MACHINE SCREW X 50 LNG<br/>SIX M8 LOCK NUTS<br/>SIX M8 WASHERS x 24 ODSIX 5/16" CSNK SOC HD MACHINE SCREW X 2" LNG<br/>SIX 5/16" LOCK NUTS<br/>SIX 5/16" WASHERS x 1" OD6Female<br/>Connector<br/>PlateTWO M8 CSNK SOC HD MACHINE SCREW X 50 LNG<br/>SIX M8 WASHERS x 24 ODTWO 5/16" CSNK SOC HD MACHINE SCREW X 2" LNG<br/>TWO 5/16" CSNK SOC HD MACHINE SCREW X 2.1/2" LNG<br/>FOUR M8 LOCK NUTS<br/>FOUR M8 LOCK NUTS<br/>FOUR M8 WASHERS x 24 OD<br/>TWO M10 HEX DOME NUT<br/>TWO M10 CSNK MACHINE SCREW X 30 LNG,TWO 5/16" CSNK SOC HD MACHINE SCREW X 2.1/2" LNG<br/>TWO 3/8" HEX DOME NUT<br/>TWO 3/8" CSNK MACHINE SCREW X 1.1/4" LNG

C

## **STILLAGE**



The LowPro 23/05 Road Plate can be supplied with a specially designed stillage.

The Stillage can carry 12 x Inner Pieces, 2 x End Pieces, 2 x EasiLift handles. It also includes a storage box for bolts and tools.

The stillage can be disassembled for compact storage, and can be lifted with a fork lift or with chains.

#### 2305 STILLAGE

PRODUCT CODE	O731
WEIGHT	197Kg / 434lb (Laden 910Kg / 2006lb)
HEIGHT	908mm / 35.8"
LENGTH	1724mm / 68.0"
WIDTH	1779mm / 70.0"
MATERIAL	Mild Steel
FINISH	Galvanised
CUSTOMISE	Custom sizes on request, subject to MOQ

## SUSTAINABILITY

Oxford Plastics are dedicated to sustainability. We build the circular economy into our products by designing them to be easy to use, long-lasting, repairable and recyclable.

C

The LowPro Road Plates, a direct replacement for steel plates are a much more sustainable solution when compared.



#### LowPro Road Plates reduce up to 78% of CO2e compared with heavy steel road plates\*.

\*Please refer to Oxford Plastics Carbon Footprint & Product Report for more information

LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## ASSOCIATED PRODUCTS

When setting up a street works site, other Oxford Plastics solutions can be used to ensure compliance is achieved. Browse our Chapter 8 solutions; including advanced barrier systems, trench covers, road plates, wheelchair ramps and street works signs.

C



ADVANCED BARRIER SYSTEMS





PORTABLE GATE BARRIERS STREET WORKS SIGNS



## TRENCH COVER GUIDE

#### COMPOSITE TRENCH COVERS CAN BE INSTALLED IN THE FOLLOWING SCENARIOS.

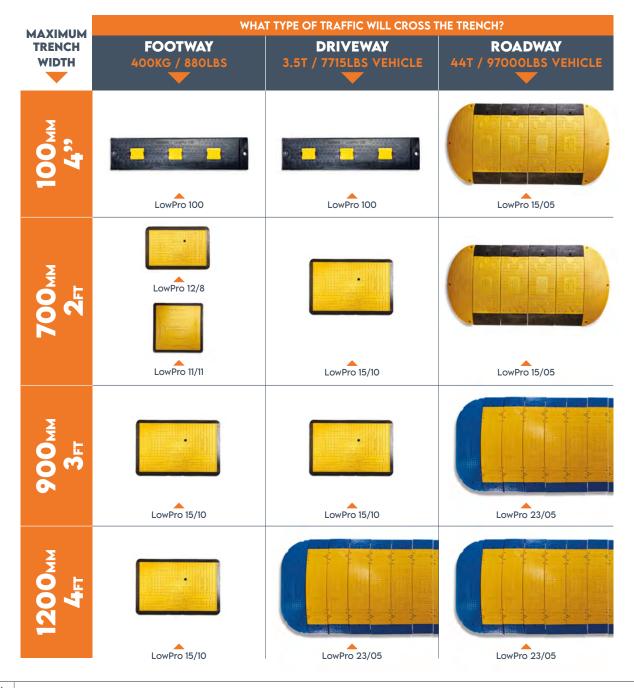
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A Site Safety Risk Assessment must be carried out before installation, only install on compacted surfaces such as concrete or asphalt. Always place the trench cover centrally over the excavation.

In some instances, road plates and trench covers must be

bolted for safety, refer to the installation guide for more details.

- > Trench covers have a maximum width allowance.
- Trench covers can be linked together to safely cover any length of excavation.
- The LowPro range is HAUC Compliant.
- LowPro 15/05 and LowPro 23/05 are HS20-44 load rated.
- > Trench covers must be installed centrally over the trench.

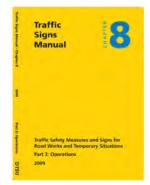


## **CODE COMPLIANCE**

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#### WHAT IS REGULATORY COMPLIANCE?

The Street Works manual, or red book tells contractors how to set up their street works site in a compliant manner. HAUC tell manufactures how to make compliant products. Oxford Plastics design composite trench covers that are 100% compliant with HAUC 2018/01 advice note - SPECIFICATION AND OPERATIONAL REQUIREMENTS FOR FOOTWAY BOARDS, DRIVEWAY BOARDS, FOOTWAY RAMPS AND ROAD PLATES, Department for Transport - Safety At Street Works And Road Works – A Code Of Practice, Department for Transport TAL 6/14 - Using road plates at road works.

The LowPro 23/05 Road Plate is compliant with the above regulations for streetworks use.

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## **HISTORY OF USE**

Our composite Road Plates and Trench Covers have been used extensively:



EUROVIA

Cadent Your Gas Network

Strategic Partnership

Scottish

ater

**Affinity Water** 

Electricity

Utilities

Group

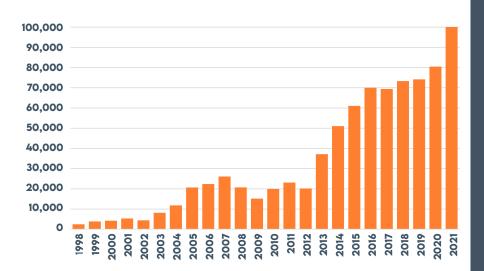
**Oxford Plastics** Product Guidelines

B

nationalgrid

#### COMPOSITE ROAD PLATE & TRENCH COVER SALES

C



#### **UNIT SALES**

First concepts and products launched

1998

Worldwide sales since launch

+£54m



C

# CONTACT INFORMATION

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sales@oxfordplastics.com Tel: +44(0)1608 678888

#### USA

Oxford Plastic Systems LLC 1011 Centre Rd, Suite 312, Wilmington DE 19805 USA

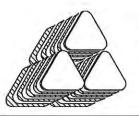
info@oxfordplasticsusa.com 1-800-567-9182

LOWPRO 23/05 ROAD PLATE | TECHNICAL SPECIFICATION

## **APPENDIX A**

#### **USA Engineering approval tabulated data** See following pages

C



## J.M. TURNER ENGINEERING, INC. **CONSULTING ENGINEERS**

CIVIL, STRUCTURAL, & CONSTRUCTION ENGINEERING

1325 College Avenue \*

Santa Rosa, CA 95404 \* Phone (707) 528-4503 \* Fax (707) 528-4505

# E-MAIL TRANSMITTAL COVER SHEET

TO: David Sardinha/Peter Creighton COMPANY: Oxford Plastics PHONE: 401-497-0821 E-MAIL: See Below

Hans Vermeulen FROM: DATE: 7/24/2019 PAGES: 09 including cover sheet RE: 23/05 Manufacturers TD Sheet

E-MAILED BY: Sarah R. TIME: 10:00 am

#### MESSAGE:

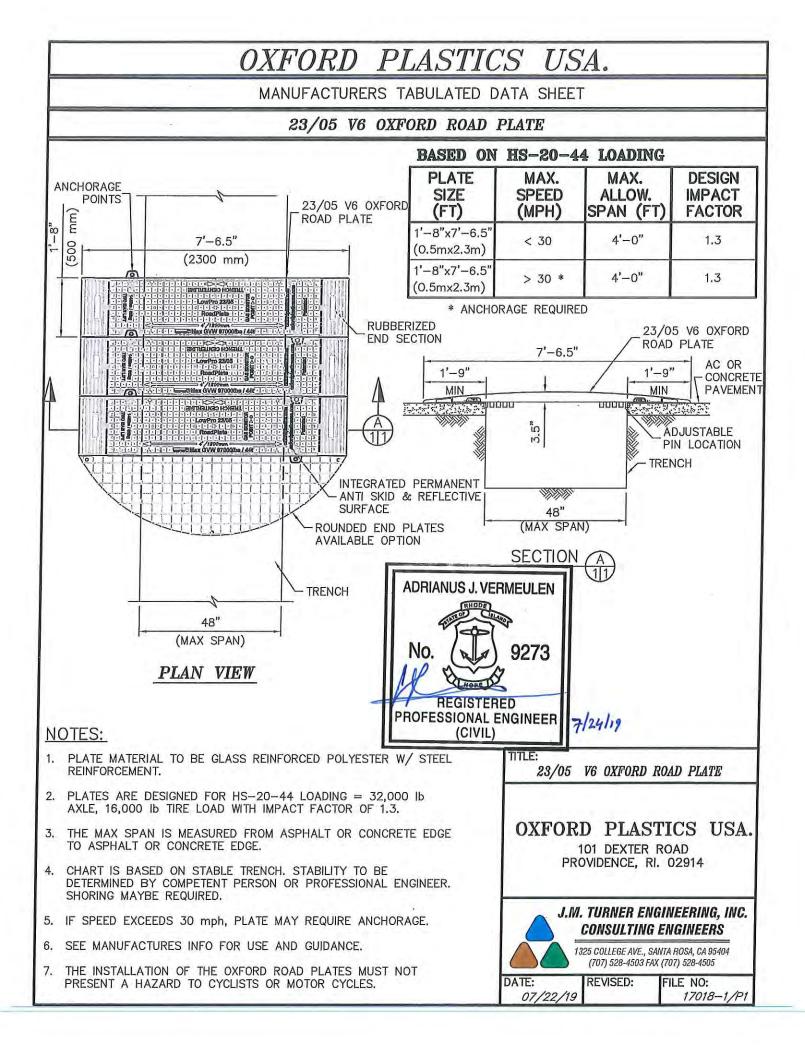
David.sardinha@oxfordplasticsusa.com; peter.creighton@oxfordplastics.com Job #17018-1

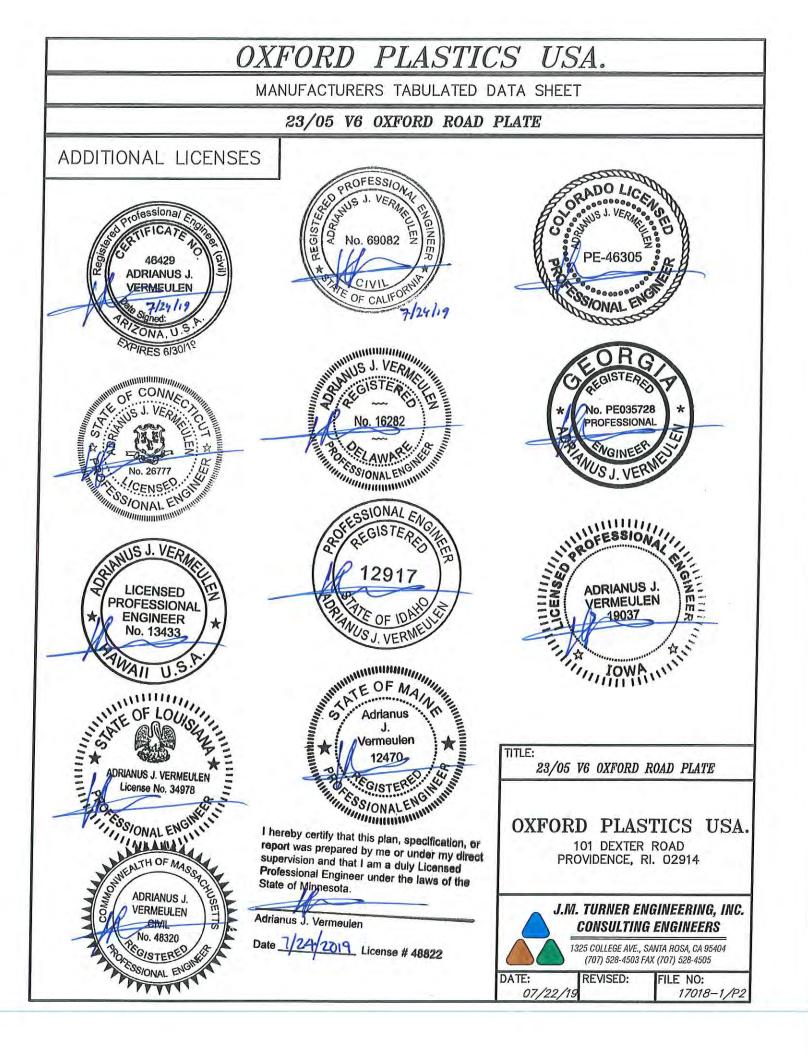
Mailed copies are available upon request.

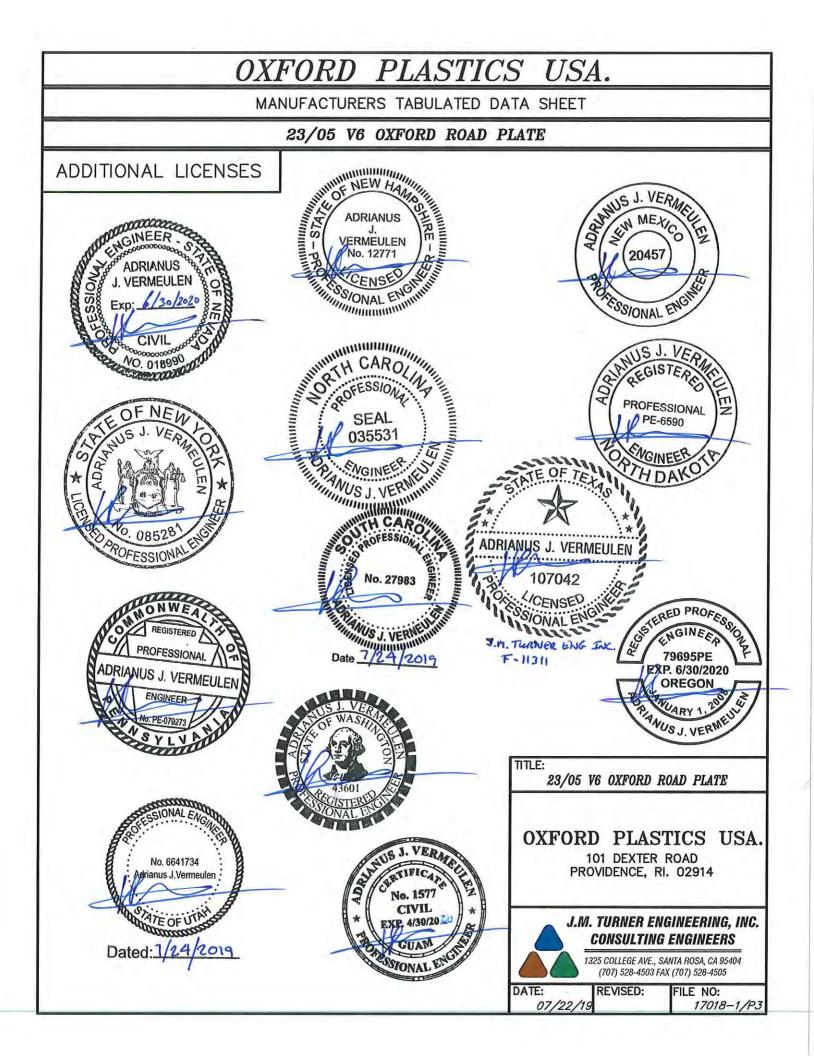
Thank you!

C:\MyComputer\FrontOffice\Templates\Fax1

Revision Date: (11/1/97)









## 23/05 OXFORD ROAD PLATE TABULATED DATA

#### 48" MAX CLEAR SPAN TRENCH OPENING

OXFORD PLASTICS USA 101 Dexter Road Providence, Rhode Island

Design of 23/05 V6 Oxford Road Plate is based on HS20-44 Traffic Loading with an Impact Factor of 1.3. The maximum allowable clear span = 48 inches (1200 mm). Road Plate size is 1'-8" x 7'-6.5" (500 mm x 2300 mm)

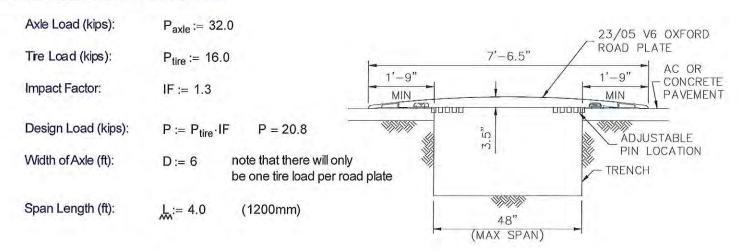


DATE: 07/22/2019 DESIGN BY: A.J.V. SHEET NO: 1 of 5 JOB#: 17018-1

1325 COLLEGE AVE. • SANTA ROSA, CA 95404-3909 • (707) 528-4503 FAX (707) 528-4505

J.M. TURNER ENGINEERING , INC.	SUBJECT: Oxford Plastics USA	SHEET NO .:	2 OF
122E COLLECE AVENUE	23/05 V6 Road Plate Tabulated Data	BY: AJV	DATE: 07/22/19
SANTA ROSA, CA 95404 PH# : (707) 528-4503 FAX# : (707) 528-4505	Road Plate Calculations	Снко ву:	DATE:

#### Check Worst Case Loading From HS-20-44:



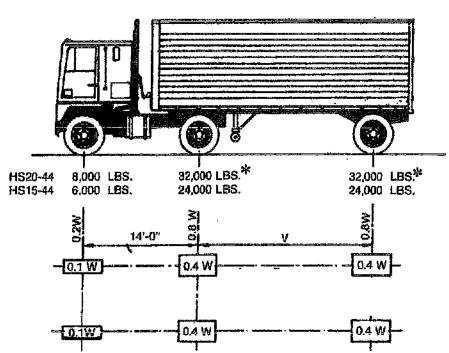
#### 23/5 Road Plate capacity based on HS20-44 Load Testing including 1.3 impact factor:

Ultimate testing Load (Metric Tonnes):	P <sub>tonnes</sub> := 12.0	).	
Ultimate Load (kips):	P <sub>ult</sub> := P <sub>tonnes</sub> ·2.2	$P_{ult} = 26.4$	
Factor of Safety of Plate:	$FS := \frac{P_{ult}}{P}$	FS = 1.27	compared to HS20-44 loading <u>OK</u>

#### 23/5 Road Plate deflection capacity based on Load Testing:

Maximum deflection at testing load (mm)	Mdfmax := 25	mm	
Maximum deflection at breaking point (In)	Mdfl:= $\frac{Mdfmax}{25.4}$	Mdfl = 0.98	< 1.0 Inches Allowable OK

3



- W = COMBINED WEIGHT ON THE FIRST TWO AXLES WHICH IS THE SAME AS FOR THE CORRESPONDING H TRUCK.
- V = VARIABLE SPACING 14 FEET TO 30 FEET INCLUSIVE. SPACING TO BE USED IS THAT WHICH PRODUCES MAXIMUM STRESSES.

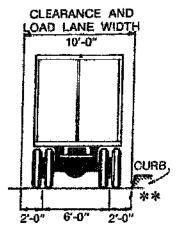


FIGURE 3.7.7A Standard HS Trucks

\*\* For slab design, the center line of wheels shall be assumed to be 1 foot from face of curb. (See Article 3.24.2)

In the design of timber floors and onhotropic steel decks (excluding transverse beams) for H 20 loading, one axis load of 24,000 pounds or two axis loads of 16,000 pounds each spaced 4 feet apart may be used, which ever produces the greater stress, instead of the 32,000-pound axis shown.